



STEEL BUTT-WELDING PIPE FITTINGS FOR ORDINARY USE AND FULL STRENGTH
KS B1522 / JIS B2311

Type Of Pipe Fitting		Nominal Diameter				
		15A-65A	80A-100A	125A-200A	250A-450A	500A-600A
		Tolerance				
All Pipe Fitting	(OD)	± 2.0	± 2.5	± 3.5	+5.0 -4.5	
	(ID)	± 2.0	± 2.5	± 3.5	± 4.5	
	(T)	+Not Specified		-15%		
90° Elbow 45° Elbow	(A,B)	± 2.0		± 3.2		
18° Elbow	(P)	± 6.4		± 9.5		
	(K)	± 6.4				
	(U)	1.6		3.2		
Reducer	(H)	± 2.0		± 3.2		
Tee	(C, M)	± 2.0		± 3.2		
Cap	(E)	± 3.2		± 6.4		
Outside Of End Peripheral Length						

STEEL BUTT-WELDING PIPE FITTINGS
KS B1541 / JIS B2312

Type Of Pipe Fitting	Nominal Diameter ^{2/3}			
	15A-65A	80A-100A	125A-200A	250A

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